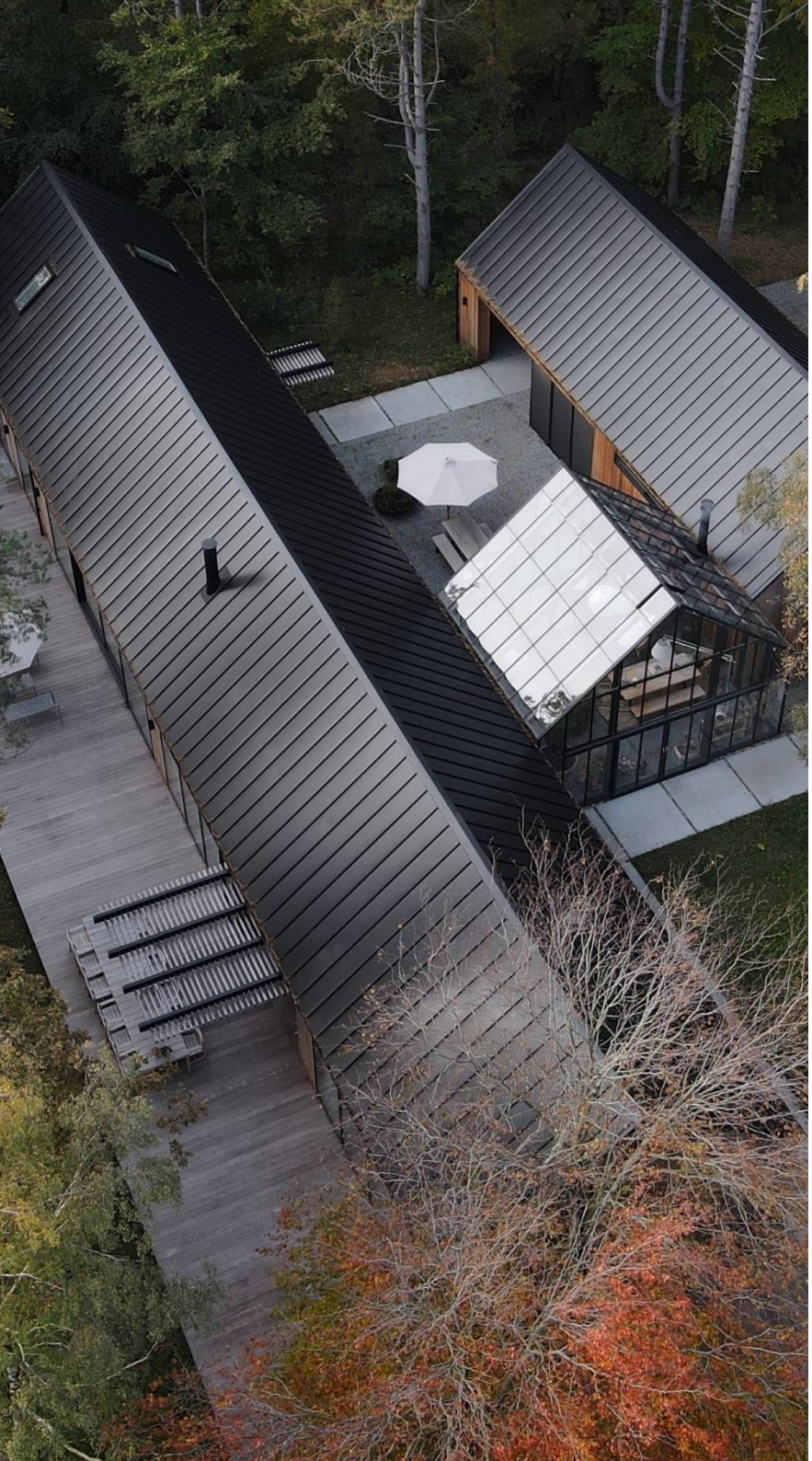


ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Easy-Click

Areco Profiles AS

EPD HUB, HUB-1539

Published on 06.06.2024, last updated on 06.06.2029.

Created with One Click LCA

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Areco Profiles A/S
Address	Industriparken 22-24, DK-9575 Terndrup, Denmark
Contact details	info@areco.se
Website	https://www.arecoprofiles.dk/dk/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with modules C1-C4, D
EPD author	Eva Strandberg, Areco Profiles AB
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Easy-Click
Additional labels	Easy-Click 300, Easy-Click 505
Product reference	-
Place of production	Sweden
Period for data	2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	Not applicable

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO2e)	3.12
GWP-total, A1-A3 (kgCO2e)	2.97
Secondary material, inputs (%)	0.35
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	9.23
Net fresh water use, A1-A3 (m3)	0.01

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Areco Profiles is today one of the leading players in the sheet metal industry. Areco's business activities are mainly aimed at the construction industry with a comprehensive range of building components in sheet metal for residential and commercial properties.

PRODUCT DESCRIPTION

Easy-Click is an exciting alternative to the traditional tape coverage. It is easy and quick to install with the click system, which has no visible screws. The board is delivered in fixed dimensions - adapted to the individual project and in two designs - with or without design traces. Easy-Click is available in various colours and coatings: Polyester, PolyMax, GreenCoat Pro BT or GreenCoat Pural BT.

Further information can be found at https://www.arecoprofiles.dk/dk/.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	>99%	Global
Minerals	-	-
Fossil materials	<1%	Global
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.0398

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	-
Reference service life	60 years

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

RECYCLED CONTENT

Theoretically, all new steel could be made from recycled steel. However, there is not enough scrap available to cover demand. According to World Steel Association, in 2021 about 70% of the total metallic input to steel production globally was derived from iron ore. In blast furnace steelmaking each charge typically contains 15-25% scrap.
Products from Areco are representative of the world steel market and this product is assumed to contain an average of 20% recycled steel.

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Easy-Click profiles are manufactured in Sweden. The raw material is colorcoated steel according to EN 10169 with an average content of 20% recycled steel.
Cold forming production is powered and heated by fossil free electricity and generates no other emissions neither to air nor water. The products are packaged on wooden pallets and protected by plastic film. Production losses in the form of scrap steel are sold for recycling.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

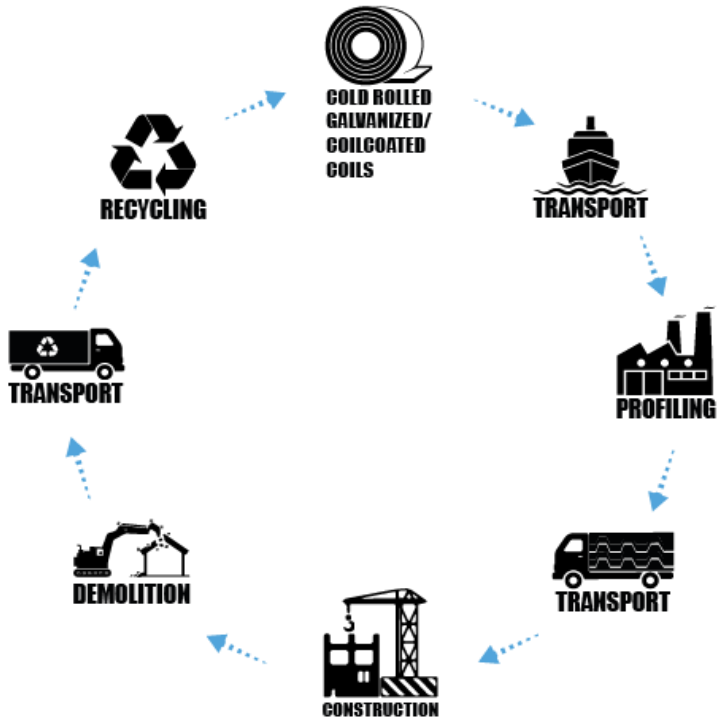
Average distance of transportation from Areco Profiles AS to building site is assumed as 400 km which is the distance to Copenhagen. All deliveries are made by lorry. Vehicle capacity utilization factor is assumed to be 1 which means full load. Variety in load as well as empty returns are not taken into account as it is assumed that available capacity is used by the transportation company to serve the needs of other clients. Transportation is assumed not to cause losses as products are packaged properly.
Energy consumption at installation is assumed to be the same as for demolition, see Product end of life. Packaging waste is sorted for recycling or incineration.

PRODUCT USE AND MAINTENANCE (B1-B7)

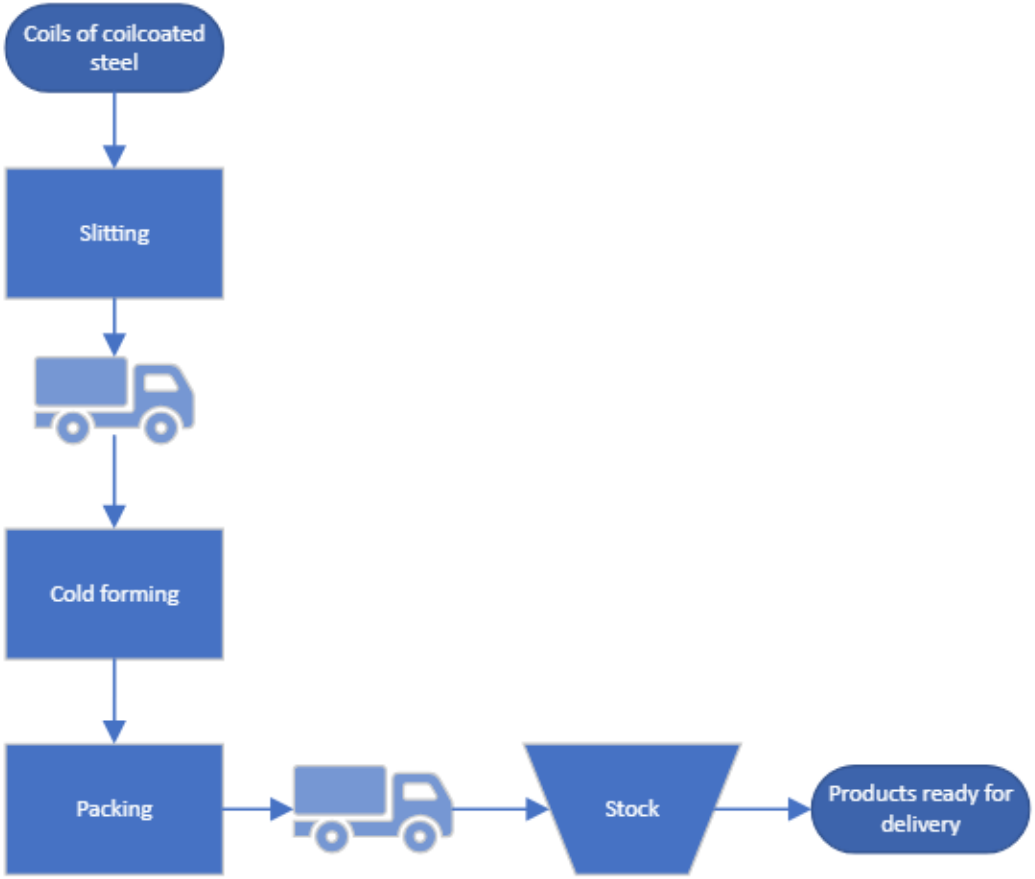
This EPD does not cover the use phase.
Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

Energy consumption of a demolition process is on average 10kWh/m2 (Bozdag, Ö & Seçer, M. 2007). The average mass of a reinforced concrete building is about 1000 kg/m2. Therefore, energy consumption during demolition is 0,01 kWh/kg. A conservative assumption has been made that the energy consumed during demolition of a steel building is the same as that of a concrete building. The source of energy is diesel fuel used by work machines. According to World Steel Association, 2020, 95% of all steel is recycled. Distance for transportation to treatment is assumed as 50 km and the transportation method is assumed to be lorry (C2). The end-of-life product is converted into a recycled steel (D).



MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	Allocated by mass or volume
Ancillary materials	Not applicable
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	Not applicable

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	2,94E+00	1,60E-01	-1,31E-01	2,97E+00	7,11E-02	1,55E-01	MND	MND	MND	MND	MND	MND	MND	3,31E-03	8,55E-03	2,19E-02	2,64E-04	1,15E+00
GWP – fossil	kg CO_2e	2,94E+00	1,60E-01	1,71E-02	3,12E+00	7,11E-02	1,65E-03	MND	MND	MND	MND	MND	MND	MND	3,31E-03	8,55E-03	2,19E-02	2,63E-04	1,09E+00
GWP – biogenic	kg CO_2e	0,00E+00	0,00E+00	-1,52E-01	-1,52E-01	2,88E-05	1,53E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,40E-02
GWP – LULUC	kg CO_2e	1,14E-03	9,39E-05	3,86E-03	5,09E-03	2,84E-05	2,08E-06	MND	MND	MND	MND	MND	MND	MND	3,30E-07	3,42E-06	2,87E-05	2,49E-07	1,54E-04
Ozone depletion pot.	kg CFC_{-11}e	4,13E-08	3,41E-08	2,08E-09	7,74E-08	1,65E-08	2,13E-10	MND	MND	MND	MND	MND	MND	MND	7,07E-10	1,98E-09	2,71E-09	1,07E-10	4,28E-08
Acidification potential	mol H^+e	3,63E-02	3,16E-03	1,31E-04	3,96E-02	2,02E-04	6,35E-06	MND	MND	MND	MND	MND	MND	MND	3,44E-05	2,43E-05	2,78E-04	2,48E-06	4,34E-03
EP-freshwater[2)]	kg Pe	1,92E-05	8,17E-07	1,82E-06	2,18E-05	5,07E-07	8,36E-08	MND	MND	MND	MND	MND	MND	MND	1,10E-08	6,11E-08	1,17E-06	2,76E-09	4,61E-05
EP-marine	kg Ne	-1,15E-04	7,68E-04	4,24E-05	6,95E-04	4,03E-05	1,06E-06	MND	MND	MND	MND	MND	MND	MND	1,52E-05	4,85E-06	5,88E-05	8,57E-07	9,33E-04
EP-terrestrial	mol Ne	1,35E-01	8,53E-03	4,53E-04	1,44E-01	4,48E-04	1,18E-05	MND	MND	MND	MND	MND	MND	MND	1,67E-04	5,38E-05	6,79E-04	9,43E-06	1,09E-02
POCP ("smog")[3)]	kg NMVOCe	7,02E-03	2,26E-03	1,64E-04	9,45E-03	1,72E-04	3,82E-06	MND	MND	MND	MND	MND	MND	MND	4,59E-05	2,07E-05	1,87E-04	2,74E-06	5,78E-03
ADP-minerals & metals[4)]	kg Sbe	1,36E-04	3,75E-07	2,42E-07	1,37E-04	2,57E-07	5,70E-09	MND	MND	MND	MND	MND	MND	MND	1,68E-09	3,09E-08	2,95E-06	6,05E-10	2,30E-05
ADP-fossil resources	MJ	3,48E+01	2,17E+00	2,26E+00	3,93E+01	1,06E+00	2,69E-02	MND	MND	MND	MND	MND	MND	MND	4,45E-02	1,27E-01	2,97E-01	7,22E-03	9,66E+00
Water use[5)]	m^3e depr.	4,81E-01	8,20E-03	1,46E-01	6,36E-01	4,95E-03	4,87E-04	MND	MND	MND	MND	MND	MND	MND	1,20E-04	5,96E-04	5,76E-03	2,29E-05	1,99E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	1,58E+00	2,28E-02	1,95E+00	3,56E+00	1,54E-02	2,89E-03	MND	MND	MND	MND	MND	MND	MND	2,54E-04	1,85E-03	5,26E-02	6,27E-05	6,20E-01
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,45E+00	1,45E+00	0,00E+00	-1,45E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	1,58E+00	2,28E-02	3,40E+00	5,00E+00	1,54E-02	-1,44E+00	MND	MND	MND	MND	MND	MND	MND	2,54E-04	1,85E-03	5,26E-02	6,27E-05	6,20E-01
Non-re. PER as energy	MJ	2,53E+01	2,17E+00	2,21E+00	2,97E+01	1,06E+00	2,69E-02	MND	MND	MND	MND	MND	MND	MND	4,45E-02	1,27E-01	2,97E-01	7,22E-03	9,68E+00
Non-re. PER as material	MJ	0,00E+00	0,00E+00	4,25E-02	4,25E-02	0,00E+00	-4,25E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,95E-03
Total use of non-re. PER	MJ	2,53E+01	2,17E+00	2,26E+00	2,97E+01	1,06E+00	-1,56E-02	MND	MND	MND	MND	MND	MND	MND	4,45E-02	1,27E-01	2,97E-01	7,22E-03	9,69E+00
Secondary materials	kg	8,37E-03	8,72E-04	1,94E-04	9,43E-03	3,60E-04	1,29E-05	MND	MND	MND	MND	MND	MND	MND	1,74E-05	4,33E-05	3,30E-04	1,52E-06	-6,99E-01
Renew. secondary fuels	MJ	1,19E-05	5,25E-06	3,94E-05	5,65E-05	3,96E-06	7,76E-08	MND	MND	MND	MND	MND	MND	MND	5,70E-08	4,77E-07	1,72E-05	3,96E-08	1,10E-04
Non-ren. secondary fuels	MJ	7,54E-10	0,00E+00	0,00E+00	7,54E-10	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	1,08E-02	2,04E-04	3,40E-03	1,44E-02	1,35E-04	1,49E-05	MND	MND	MND	MND	MND	MND	MND	2,70E-06	1,62E-05	1,74E-04	7,90E-06	1,52E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	4,15E-02	2,73E-03	1,54E-03	4,58E-02	1,20E-03	8,66E-05	MND	MND	MND	MND	MND	MND	MND	5,96E-05	1,45E-04	2,02E-03	0,00E+00	3,97E-01
Non-hazardous waste	kg	7,30E-01	3,35E-02	3,07E-02	7,94E-01	2,14E-02	3,83E-03	MND	MND	MND	MND	MND	MND	MND	4,19E-04	2,57E-03	6,44E-02	5,00E-02	1,63E+00
Radioactive waste	kg	3,49E-04	1,52E-05	3,56E-05	4,00E-04	7,28E-06	1,89E-07	MND	MND	MND	MND	MND	MND	MND	3,13E-07	8,76E-07	1,74E-06	0,00E+00	-5,84E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	5,40E-02	5,40E-02	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	1,00E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	2,08E+00	1,56E-01	2,11E-02	2,26E+00	7,04E-02	1,63E-03	MND	MND	MND	MND	MND	MND	MND	3,27E-03	8,48E-03	2,16E-02	2,58E-04	1,02E+00
Ozone depletion Pot.	kg CFC_{-11}e	3,37E-08	2,65E-08	1,69E-09	6,19E-08	1,31E-08	1,72E-10	MND	MND	MND	MND	MND	MND	MND	5,60E-10	1,57E-09	2,19E-09	8,43E-11	4,91E-08
Acidification	kg SO_2e	1,56E-02	2,44E-03	9,98E-05	1,82E-02	1,66E-04	5,29E-06	MND	MND	MND	MND	MND	MND	MND	2,45E-05	1,99E-05	2,24E-04	1,87E-06	3,49E-03
Eutrophication	kg PO_4^3e	3,45E-03	2,89E-04	4,74E-05	3,79E-03	3,57E-05	3,60E-06	MND	MND	MND	MND	MND	MND	MND	5,69E-06	4,30E-06	7,42E-05	4,03E-07	1,90E-03
POCP (“smog”)	kg C_2H_4e	5,78E-04	6,67E-05	1,34E-05	6,58E-04	8,37E-06	2,49E-07	MND	MND	MND	MND	MND	MND	MND	5,36E-07	1,01E-06	8,50E-06	7,84E-08	6,68E-04
ADP-elements	kg Sbe	1,67E-04	3,64E-07	2,45E-07	1,68E-04	2,51E-07	5,62E-09	MND	MND	MND	MND	MND	MND	MND	1,65E-09	3,02E-08	2,95E-06	5,96E-10	2,29E-05
ADP-fossil	MJ	3,28E+01	2,13E+00	2,26E+00	3,72E+01	1,06E+00	2,69E-02	MND	MND	MND	MND	MND	MND	MND	4,45E-02	1,27E-01	2,97E-01	7,22E-03	9,66E+00

ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG[9)]	kg CO_2e	2,94E+00	1,60E-01	1,71E-02	3,12E+00	7,11E-02	1,65E-03	MND	MND	MND	MND	MND	MND	MND	3,31E-03	8,55E-03	2,19E-02	2,63E-04	1,09E+00

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH4 fossil, CH4 biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO2 is set to zero.

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited
06.06.2024

VERIFIED ISO 14025